



MAV-CP4I PRIMER (NEW)

DESCRIPTION:

MAV-CP41 PRIMER (NEW) is multi-purpose double pack primer surfacer, with strong filling power and fine adhesion between coats, has excellent flexibility and impact resistance which can increase gloss and build of topcoat.

AUXILIARY PRODUCTS:

MAV-CP41	4:1 Primer (New)	
MAV-CA42	Primer Fast Activator	<77°F

SUBSTRATES:

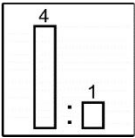
Dried and sanded old paint films, primers and putty.

SURFACE PREPARATION:



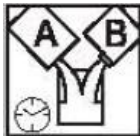
Remove wax, silicon and other contaminations with degreaser.

MIXING RATIO:



T (°F)	Product	Volume	Weight
< 77°F	MAV-CP41	100	150
	MAV-CA42	25	25
	MAV-1	20-30	20-30
>77°F	MAV-CP41	100	150
	MAV-CA42	25	25
	MAV-2	20-30	20-30

POT-LIFE:

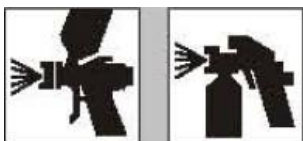


@ 74°F:
30mins with MAV-CP41
1h with MAV-CA42

APPLICATION VISCOSITY:

20-24s (74°F, DIN -4 Cups)

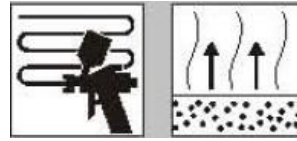
APPLICATION:



Spray gun set up:

RP: 1.6mm 26-29 psi

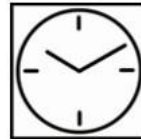
Please refer to gun manufacturer for proper spray pressure recommendations.



Coats & Thickness:

2-3 Coats, 40-60um,
5-10 mins between coats@74°F

DRYING TIME:



T(°F)	Time
59°F	5hrs
74°F	3hrs
140°F	30mins

SANDING:

Dry sanding: 400#-600#

Wet sanding: 800#-1000#

RE-APPLICATION

After drying and sanding, it can be sprayed with various topcoats.

NOTE:

- Shelf-life: 2 years in original sealed can at cool and dry place at 68°F.

PHYSICAL DATA:

Regulatory VOC (RTS): 4.67 lbs/gal

FOR PROFESSIONAL USE ONLY

Read MSDS Before Use

NOTE: The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.